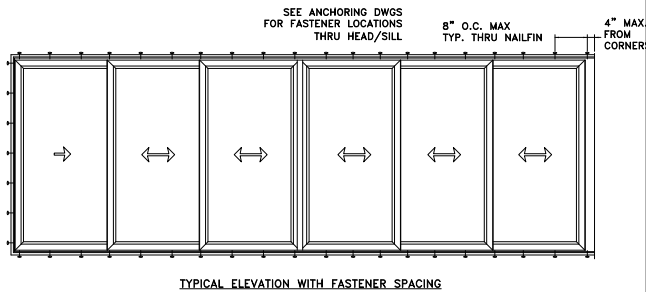
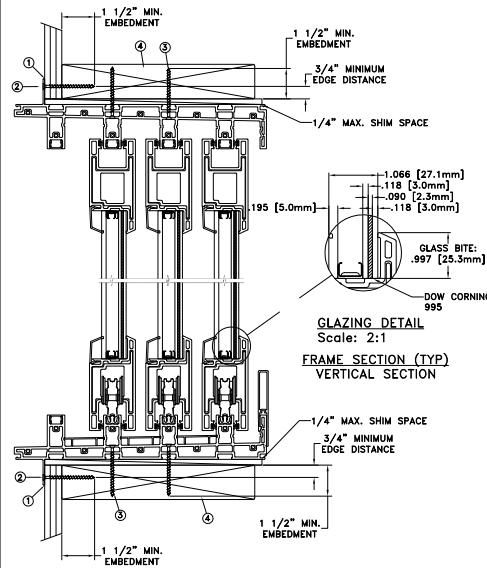


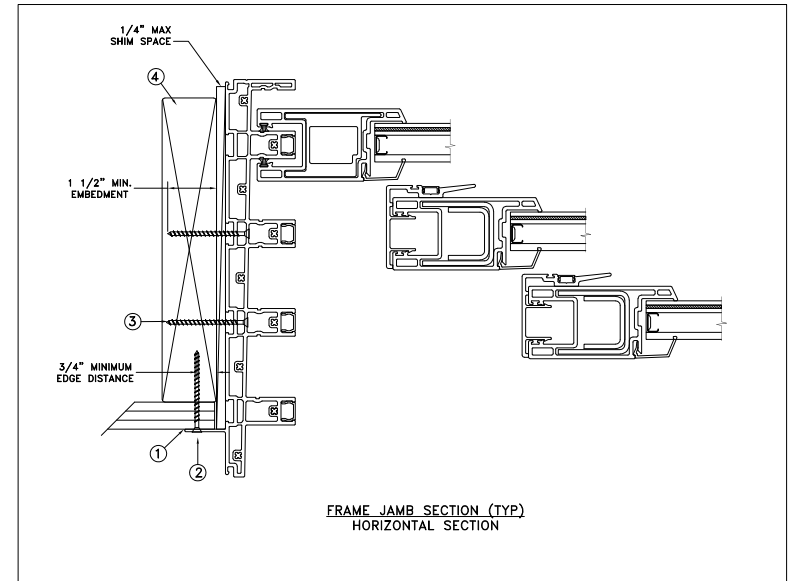
NAILFIN / THRU JAMB  
INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



GLAZING DETAIL  
Scale: 2:1  
FRAME SECTION (TYP)  
VERTICAL SECTION



FRAME JAMB SECTION (TYP)  
HORIZONTAL SECTION

Max Frame	DP	IMPACT
283 3/4 x 96	+50/-55	YES

WINDZONE 3

**Installation Notes:**

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the nailfin with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Use #8 PH or greater fastener through the pre-drilled holes in the head, sill and side tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

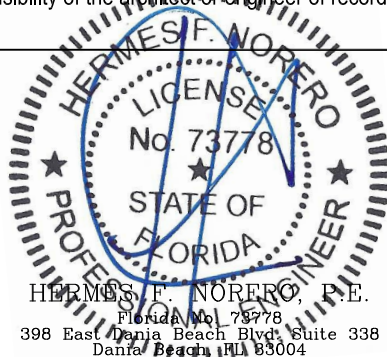
**General Notes:**

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 5.0mm tempered - 13.0mm airspace - 3.0mm annealed - 2.3mm SGP Interlayer by Kuraray - 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com/resources/installation](http://www.jeld-wen.com/resources/installation).

**DISCLAIMER:**

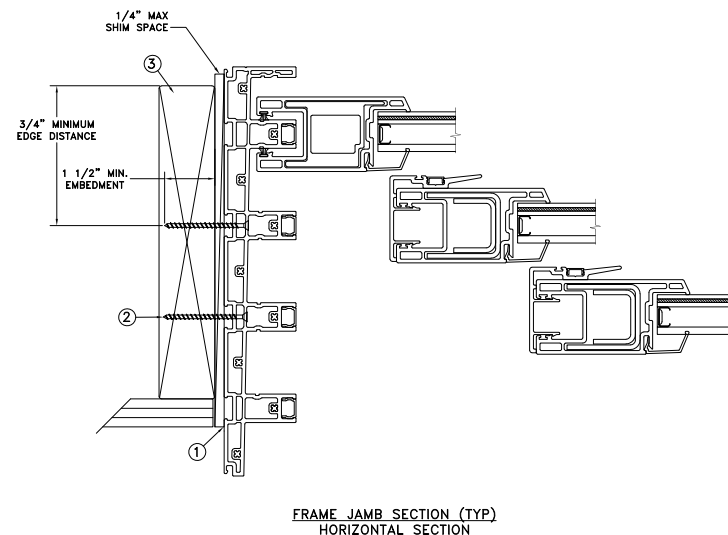
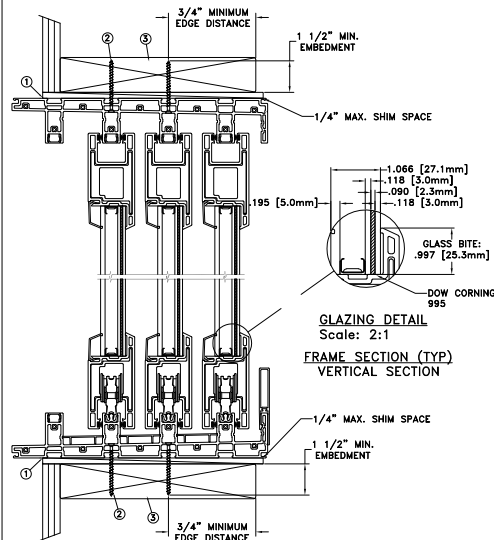
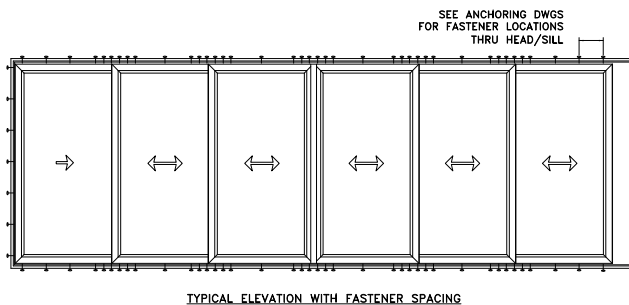
This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



HERMES F. NORERO, P.E.  
Florida No. 73778  
398 East Dania Beach Blvd, Suite 338  
Dania Beach, FL 33004

DATE: 05/27/2020	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
SCALE: NTS	
DRAWN BY: J.HAWKINS	<p><b>JELD-WEN</b></p> <p>Premium Vinyl Multi-Slide Patio Door - WZ3 6-Panel 4-Track XXXXXP Jamb</p>
CHECKED BY: D.CROWELL	
APPROVED BY: J.GOOSEN	
TITLE: RECORD No: D014907	
REPORT No: 110-16-141	<p>CAD DWG. No.: PremVinylMTSLDR4 Cert</p> <p>REV: <b>A</b></p> <p>SHEET 1 of 14</p>

THROUGH FRAME  
INSTALLATION



Max Frame	DP	IMPACT
283 3/4 x 96	+50/-55	YES

WINDZONE 3

**Installation Notes:**

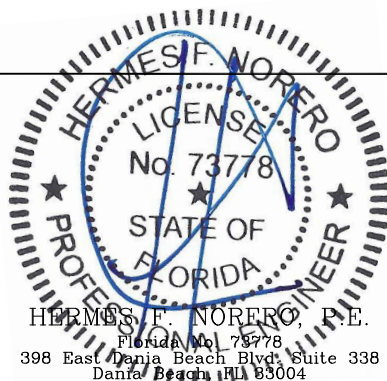
1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #14 PH or greater fastener through the pre-drilled holes in the head, sill and side tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing. For 2X wood frame substrate (min. SG = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

**General Notes:**

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 5.0mm tempered - 13.8mm airspace - 3.0mm annealed - 2.3mm SGP Interlayer by Kuraray - 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.

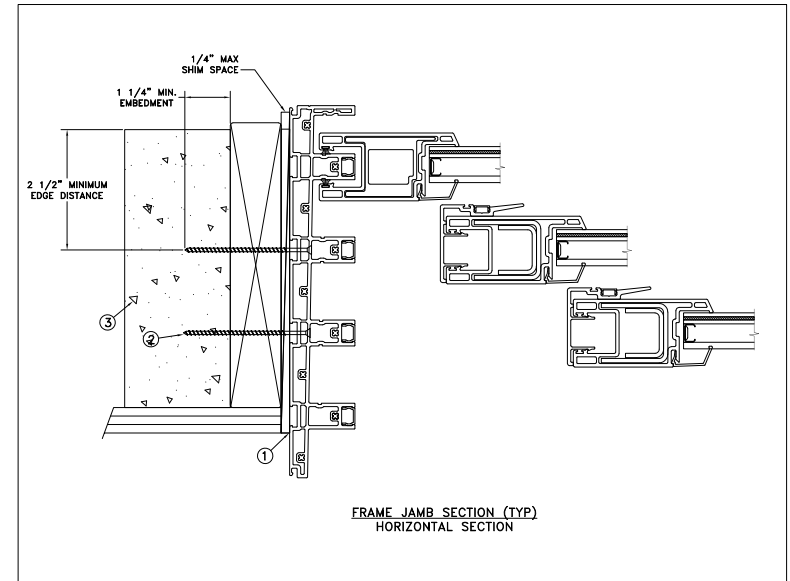
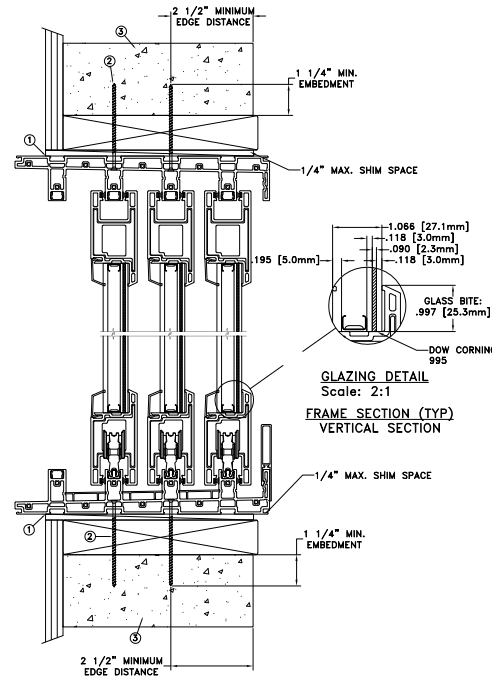
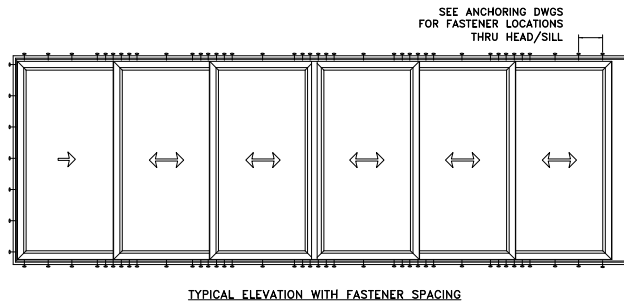
This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com/resources/installation](http://www.jeld-wen.com/resources/installation).

DISCLAIMER:  
This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



DATE: 05/27/2020	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: J.HAWKINS	SCALE: NTS
CHECKED BY: D.CROWELL	TITLE: Premium Vinyl Multi-Slide Patio Door - WZ3 6-Panel 4-Track XXXXXP Jamb
APPROVED BY: J.GOOSEN	
RECORD No: D014907	
REPORT No: 110-16-141	CAD DWG. No.: PremVinylMTSLDR4 Cert
	REV: A SHEET 2 of 14

CONCRETE/MASONRY  
INSTALLATION



Max Frame	DP	IMPACT
283 3/4 x 96	+50/-55	YES

WINDZONE 3

**Installation Notes:**

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 3/16" tapcon or equivalent fasteners through the pre-drilled holes in the head, sill and side tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

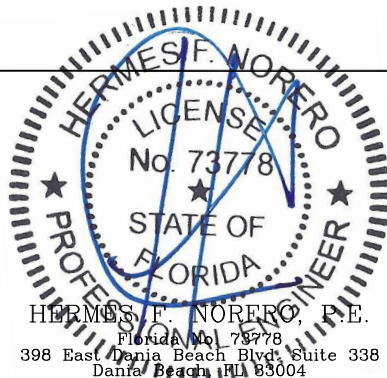
**General Notes:**

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 5.0mm tempered - 13.8mm airspace - 3.0mm annealed - 2.3mm SGP Interlayer by Kuraray - 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com/resources/installation](http://www.jeld-wen.com/resources/installation).

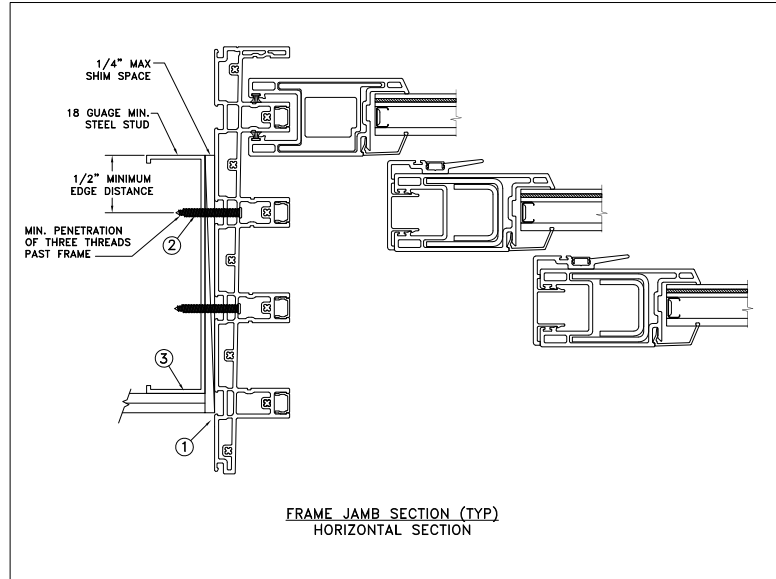
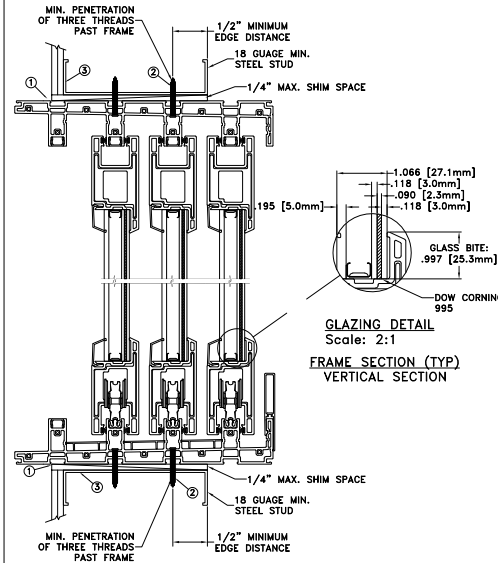
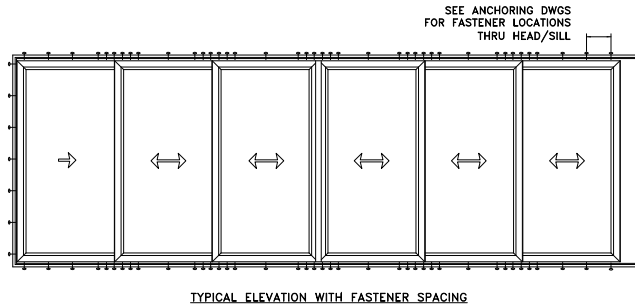
**DISCLAIMER:**

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



DATE: 05/27/2020	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: J.HAWKINS	SCALE: NTS
CHECKED BY: D.CROWELL	TITLE: Premium Vinyl Multi-Slide Patio Door - WZ3 6-Panel 4-Track XXXXXP Jamb
APPROVED BY: J.GOOSEN	
RECORD No: D014907	
REPORT No: 110-16-141	CAD DWG. No.: PremVinylMTSLDR4 Cert
	REV: A SHEET 3 of 14

STEEL INSTALLATION



Max Frame	DP	IMPACT
283 3/4 x 96	+50/-55	YES

WINDZONE 3

**Installation Notes:**

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. For anchoring into metal framing use #12 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

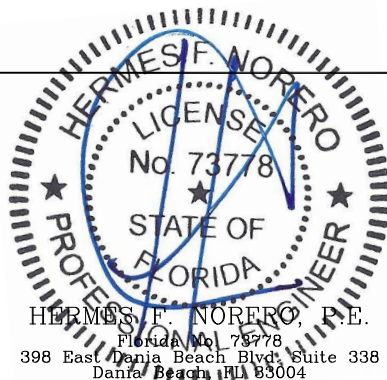
**General Notes:**

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 5.0mm tempered - 13.8mm airspace - 3.0mm annealed - 2.3mm SGP Interlayer by Kuraray - 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com/resources/installation](http://www.jeld-wen.com/resources/installation).

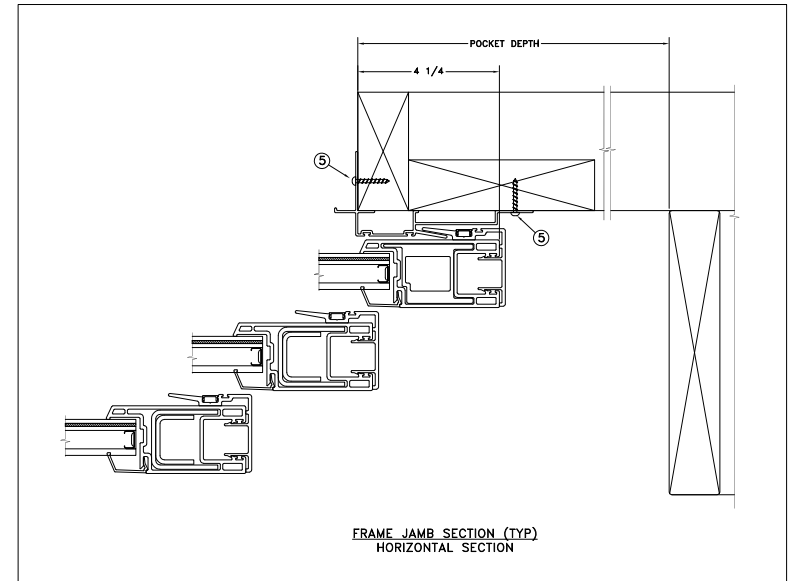
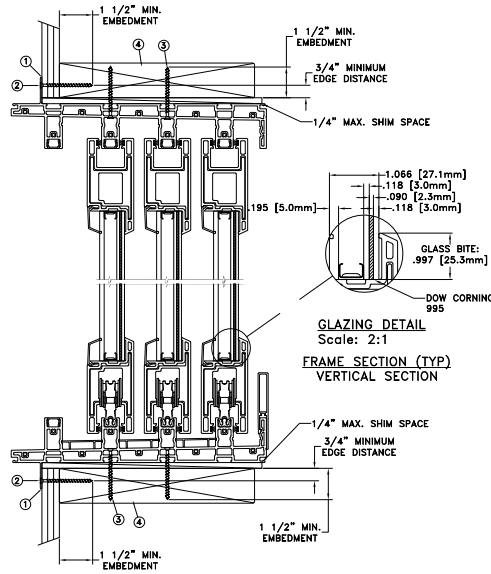
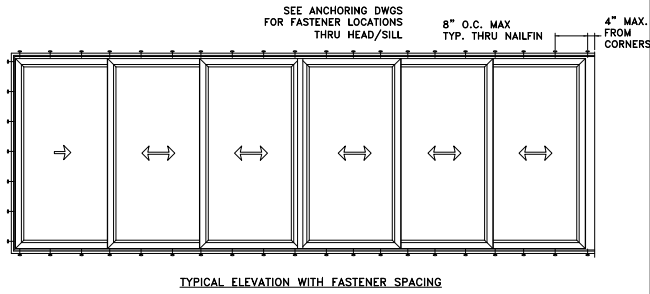
**DISCLAIMER:**

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



DATE: 05/27/2020	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: J.HAWKINS	SCALE: NTS
CHECKED BY: D.CROWELL	TITLE: Premium Vinyl Multi-Slide Patio Door - WZ3 6-Panel 4-Track XXXXXP Jamb
APPROVED BY: J.GOOSEN	
RECORD No: D014907	
REPORT No: 110-16-141	CAD DWG. No.: PremVinylMTSLDR4 Cert
	REV: A SHEET 4 of 14

NAILFIN / THRU JAMB  
INSTALLATION



Max Frame	DP	IMPACT
283 3/4 x 96	+50/-55	YES
WINDZONE 3		

**Installation Notes:**

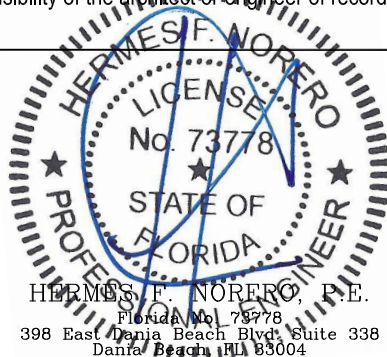
1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the nailfin with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Use #8 PH or greater fastener through the pre-drilled holes in the head, sill and side tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
5. Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

**General Notes:**

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 5.0mm tempered - 13.8mm airspace - 3.0mm annealed - 2.3mm SGP Interlayer by Kuraray - 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com/resources/installation](http://www.jeld-wen.com/resources/installation).

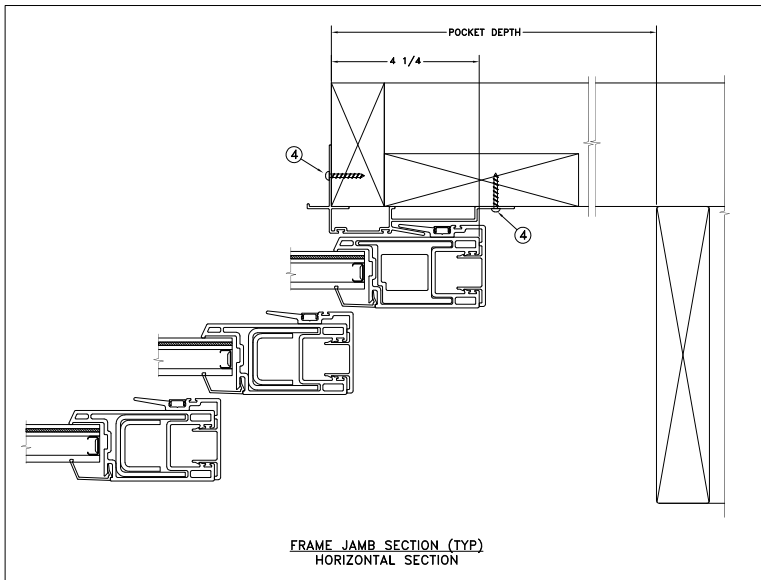
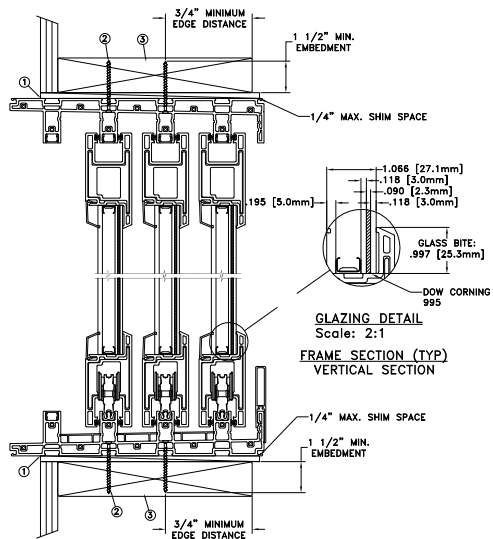
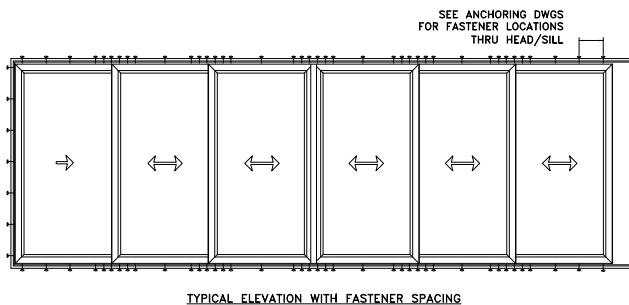
**DISCLAIMER:**  
This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



HERMES F. NORERO, P.E.  
Florida No. 73778  
398 East Dania Beach Blvd, Suite 338  
Dania Beach, FL 33004

DATE: 05/27/2020	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
SCALE: NTS	
DRAWN BY: J.HAWKINS	<b>JELD-WEN</b> Premium Vinyl Multi-Slide Patio Door - WZ3 6-Panel 4-Track XXXXP Pocket
CHECKED BY: D.CROWELL	
APPROVED BY: J.GOOSEN	
RECORD No: D014907	
REPORT No: 110-16-141	TITLE: CAD DWG. No.: PremVinylMTSLDR4 Cert
	REV: A SHEET 5 of 14

THROUGH FRAME  
INSTALLATION



Max Frame	DP	IMPACT
283 3/4 x 96	+50/-55	YES
WINDZONE 3		

**Installation Notes:**

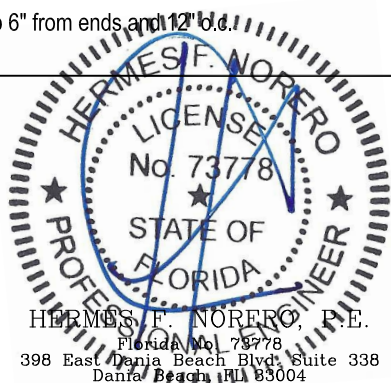
1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #14 PH or greater fastener through the pre-drilled holes in the head, sill and side tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing. For 2X wood frame substrate (min. SG = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
4. Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

**General Notes:**

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 5.0mm tempered - 13.8mm airspace - 3.0mm annealed - 2.3mm SGP Interlayer by Kuraray - 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.

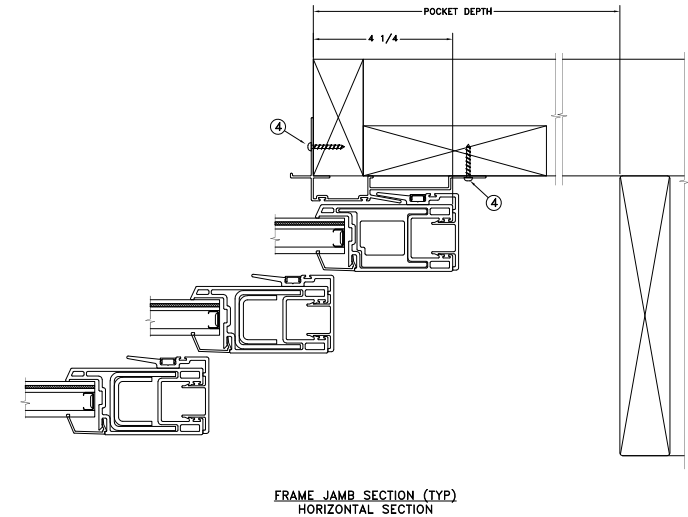
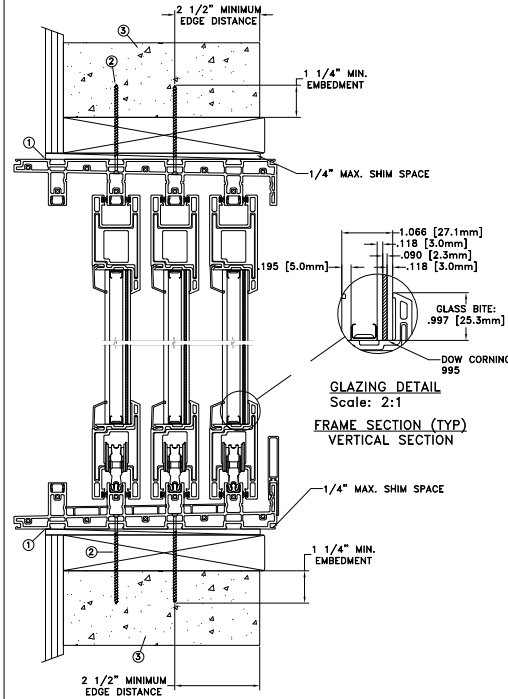
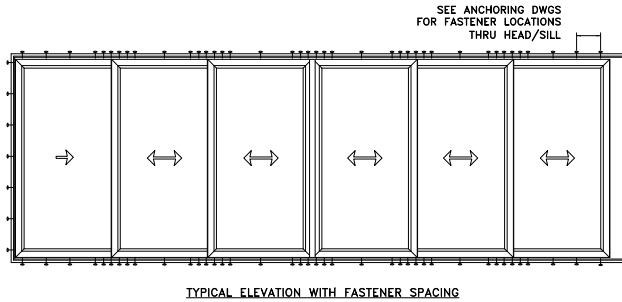
This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com/resources/installation](http://www.jeld-wen.com/resources/installation).

**DISCLAIMER:**  
This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



DATE:	05/27/2020	<b>JELD-WEN</b>	3737 LAKEPORT BLVD.
DRAWN BY:	J.HAWKINS		KLAMATH FALLS OR, 97601
CHECKED BY:	D.CROWELL	SCALE:	PHONE: (800) 535-3936
APPROVED BY:	J.GOOSSEN	NTS	
RECORD No:	D014907	TITLE:	Premium Vinyl Multi-Slide Patio Door - WZ3
REPORT No:	110-16-141		6-Panel 4-Track XXXXP Pocket
CAD DWG. No.:	PremVinylMTSLDR4 Cert	REV:	A
		SHEET	6 of 14

CONCRETE/MASONRY  
INSTALLATION



Max Frame	DP	IMPACT
283 3/4 x 96	+50/-55	YES

WINDZONE 3

**Installation Notes:**

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 3/16" tapcon or equivalent fasteners through the pre-drilled holes in the head, sill and side tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
4. Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

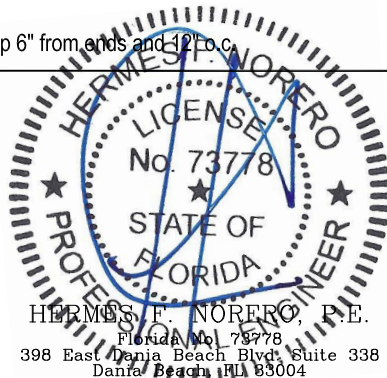
**General Notes:**

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 5.0mm tempered - 13.8mm airspace - 3.0mm annealed - 2.3mm SGP Interlayer by Kuraray - 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com/resources/installation](http://www.jeld-wen.com/resources/installation).

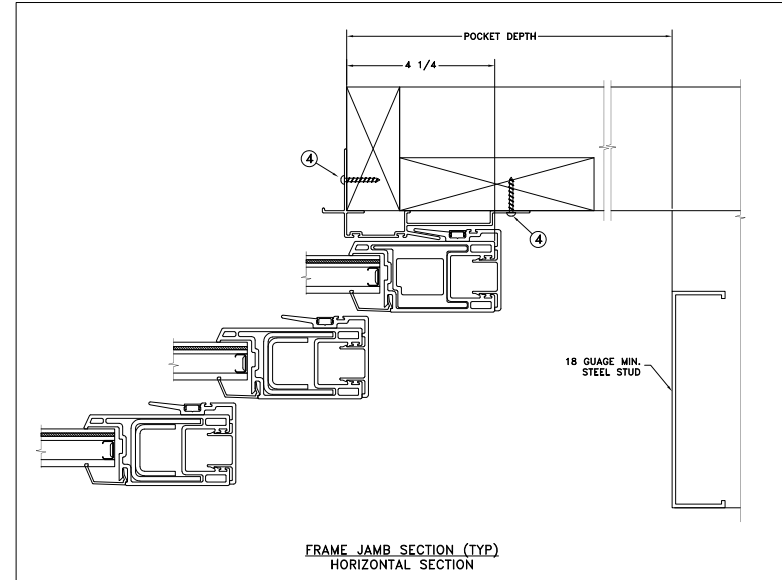
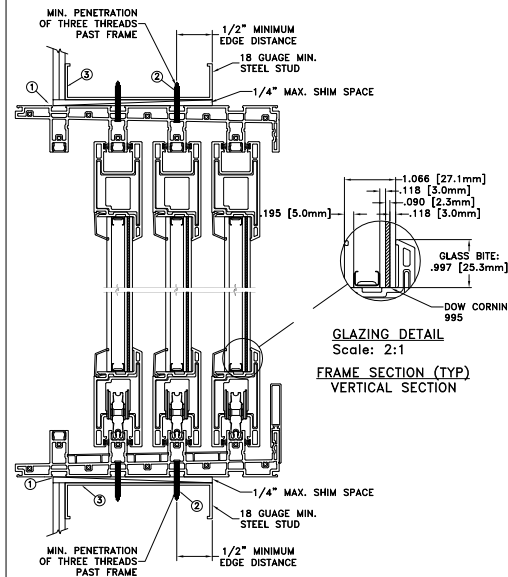
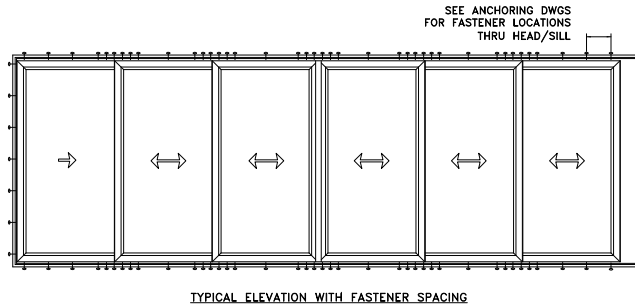
**DISCLAIMER:**

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



DATE: 05/27/2020	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: J.HAWKINS	SCALE: NTS
CHECKED BY: D.CROWELL	TITLE: Premium Vinyl Multi-Slide Patio Door - WZ3 6-Panel 4-Track XXXXP Pocket
APPROVED BY: J.GOOSSEN	
RECORD No: D014907	
REPORT No: 110-16-141	CAD DWG. No.: PremVinylMTSLDR4 Cert
	REV: A SHEET 7 of 14

STEEL INSTALLATION



Max Frame	DP	IMPACT
283 3/4 x 96	+50/-55	YES

WINDZONE 3

**Installation Notes:**

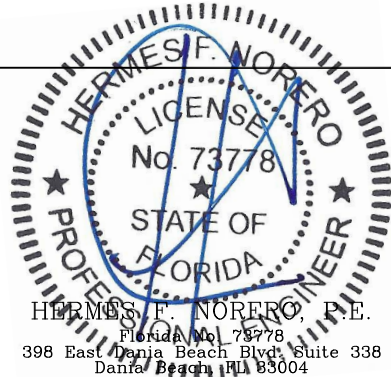
1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. For anchoring into metal framing use #12 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
4. Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

**General Notes:**

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 5.0mm tempered - 13.8mm airspace - 3.0mm annealed - 2.3mm SGP Interlayer by Kuraray - 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.

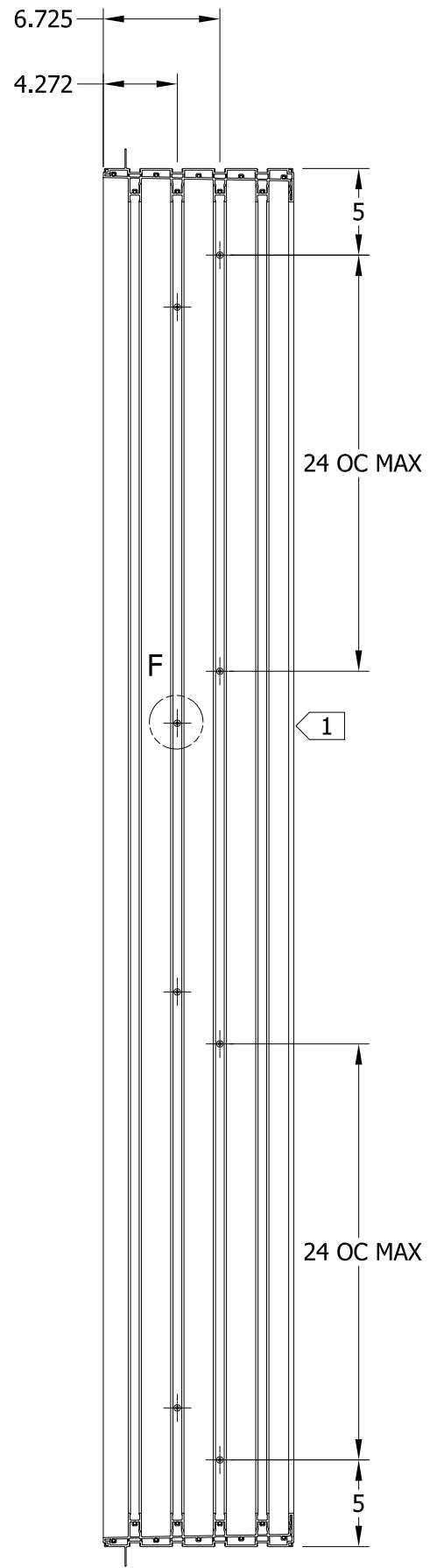
This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com/resources/installation](http://www.jeld-wen.com/resources/installation).

**DISCLAIMER:**  
This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



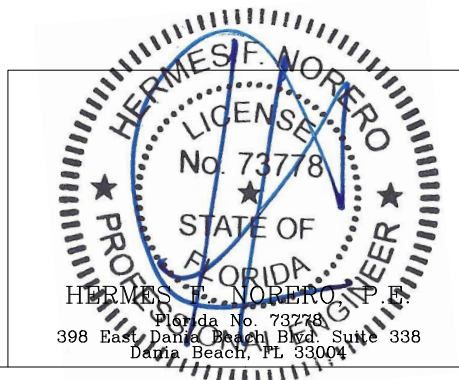
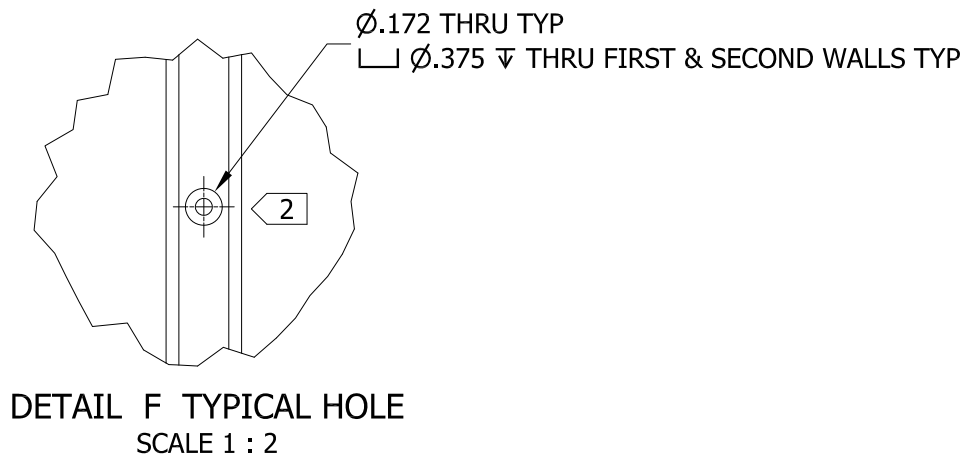
DATE: 05/27/2020	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: J.HAWKINS	SCALE: NTS
CHECKED BY: D.CROWELL	TITLE: Premium Vinyl Multi-Slide Patio Door - WZ3 6-Panel 4-Track XXXXP Pocket
APPROVED BY: J.GOOSSEN	
RECORD No: D014907	
REPORT No: 110-16-141	CAD DWG. No.: PremVinylMTSLDR4 Cert
	REV: A SHEET 8 of 14





**NOTES:**

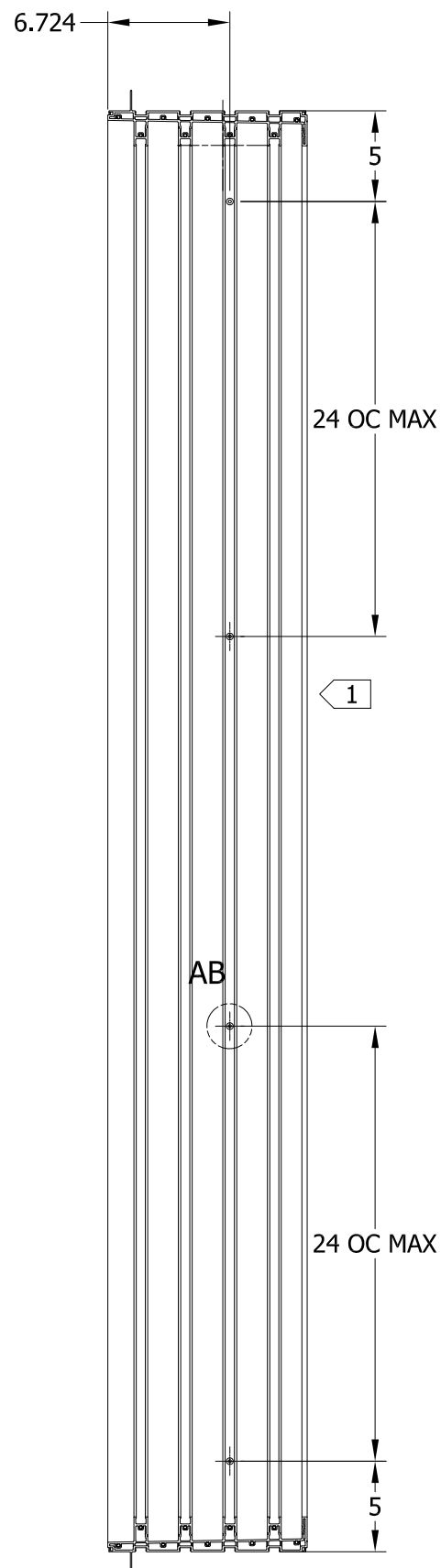
- 1. ANCHOR PATTERN LOCATED IN TRACKS 2 & 3 SHIFT AS DETAILED
- 1. HOLES TO BE OMITTED IF ON CENTER CALCULATIONS FALL WITHIN 2" OF KEEPER LOCATION
- 2. ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS IN JAMB
- 3. THRU FRAME INSTALLATION



UNLESS SPECIFIED ALL DIMENSIONS IN INCHES  
DO NOT SCALE DRAWING - REPORT ANY ERRORS

TOLERANCES (UNLESS SPECIFIED OTHERWISE)	
COMPONENT / PART TOLERANCES	
UNDER 10'-0" ± 1/32	.X ± .1
OVER 10'-0" ± 1/16	.XX ± .02
ANGULAR ± 1°	.XXX ± .006
UNIT ASSEMBLY TOLERANCES	
HEIGHT ± 1/16	WIDTH ± 1/16
MULLION ± 1/16	FRACTION ± 1/32

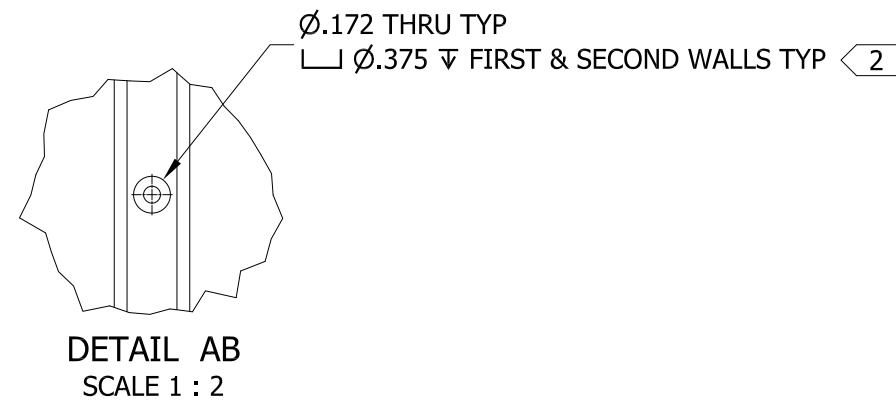
PROJECT ENGINEER: <b>N.HERTZOG</b>	DATE: 9/11/2015		3737 Lakeport Blvd. Klamath Falls, OR 97601 Phone: (541) 882-3451
DRAWN BY: <b>Y.GOMBO</b>	SCALE: 1:10		
CHECKED BY: <b>J.JONES</b>	TITLE: 4-TRACK FRAME MULTI SLIDE PATIO DOOR JAMB ANCHOR HOLES DETAIL		
APPROVED BY: <b>J.JONES</b>	MODEL No.: P012981-199.ipt	DRAWING No.:	P012981
IDENTIFIER No.	© 2015 JELD-WEN, inc. ALL RIGHTS RESERVED. NO DUPLICATION OR DISTRIBUTION PERMITTED. JELD-WEN, inc. CONFIDENTIAL AND PROPRIETARY.		
	REV: A	SHEET	9 OF 14



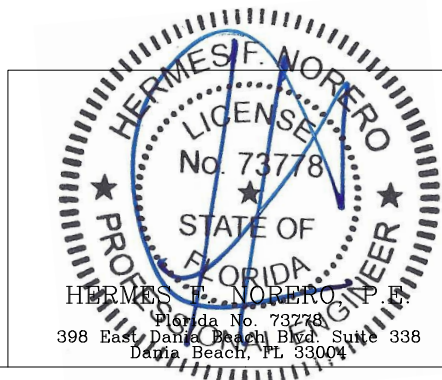
VIEW23  
SCALE 1 : 10

NOTES:

- 1. ANCHOR PATTERN LOCATED IN TRACK 2 SHIFT AS DETAILED
- 1. HOLES TO BE OMITTED IF ON CENTER CALCULATIONS FALL WITHIN 2" OF KEEPER LOCATION
- 2. ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS IN JAMB
- 3. NAIL FIN INSTALLATION



Ø.172 THRU TYP  
 L Ø.375 ▽ FIRST & SECOND WALLS TYP



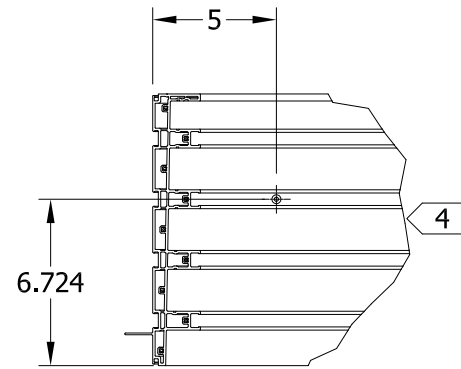
UNLESS SPECIFIED ALL DIMENSIONS IN INCHES DO NOT SCALE DRAWING - REPORT ANY ERRORS	
<b>TOLERANCES</b> (UNLESS SPECIFIED OTHERWISE)	
COMPONENT / PART TOLERANCES	
UNDER 10'-0" ± 1/32	.X ± .1
OVER 10'-0" ± 1/16	.XX ± .02
ANGULAR ± 1°	.XXX ± .006
UNIT ASSEMBLY TOLERANCES	
HEIGHT ± 1/16	WIDTH ± 1/16
MULLION ± 1/16	FRACTION ± 1/32

PROJECT ENGINEER: <b>N.HERTZOG</b>	DATE: 9/11/2015
DRAWN BY: <b>Y.GOMBO</b>	SCALE:
CHECKED BY: <b>J.JONES</b>	TITLE: <b>4-TRACK FRAME MULTI SLIDE PATIO DOOR JAMB ANCHOR HOLES DETAIL</b>
APPROVED BY: <b>J.JONES</b>	MODEL No.: <b>P012981-198.ipt</b>
IDENTIFIER No.:	DRAWING No.: <b>P012981</b>

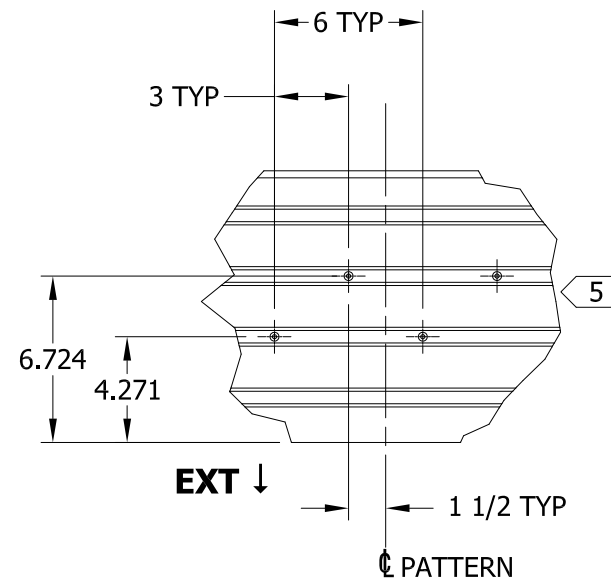
<b>JELD-WEN</b> WINDOWS & DOORS		3737 Lakeport Blvd. Klamath Falls, OR 97601 Phone: (541) 882-3451
3. TITLE: <b>4-TRACK FRAME MULTI SLIDE PATIO DOOR JAMB ANCHOR HOLES DETAIL</b>		
© 2015 JELD-WEN, inc. ALL RIGHTS RESERVED. NO DUPLICATION OR DISTRIBUTION PERMITTED. JELD-WEN, inc. CONFIDENTIAL AND PROPRIETARY.		REV: <b>A</b> SHEET <b>10</b> OF <b>14</b>

**NOTES:**

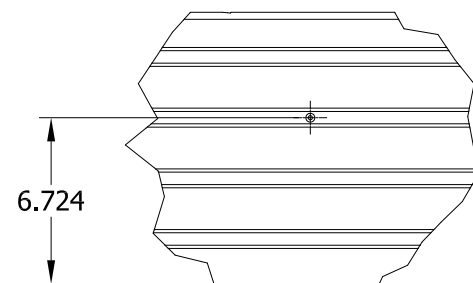
- 1 ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS AT HEAD OR SILL
- 2 TYP 1 ANCHOR PER PANEL LOCATED IN TRACK 2 TOWER AND ALIGNED WITH CENTER POINT OF EACH CLOSED POSITION PANEL
- 3 ANCHOR PATTERN LOCATED IN TRACKS 2 AND 3 TOWER AT EACH INTERLOCK AREA
- 4 1 ANCHOR AT ENDS LOCATED IN TRACK 2 TOWER BOTH HEAD AND SILL
- 5 TYP 4 ANCHOR PATTERN LOCATED IN TRACK 2 & 3 TOWER APPROXIMATE CENTER OF EACH CLOSED POSITION PANEL INTERLOCK AREA
- 6 CONFIGURATION FOR PG35/50 DOORS WITH THRU FRAME INSTALL



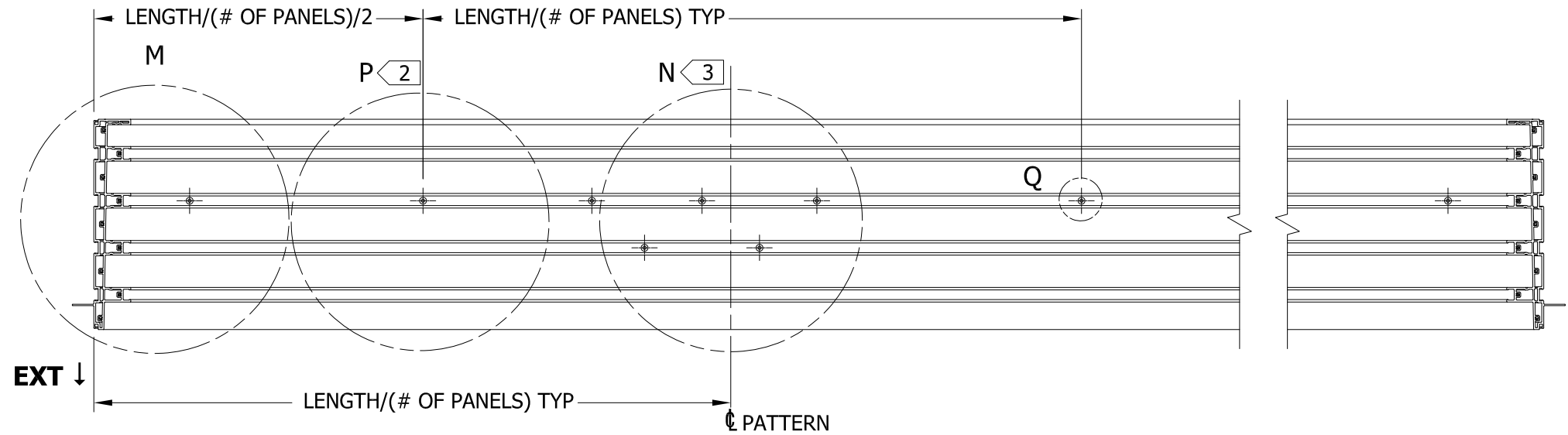
**EXT ↓** DETAIL M  
SCALE 1 / 8



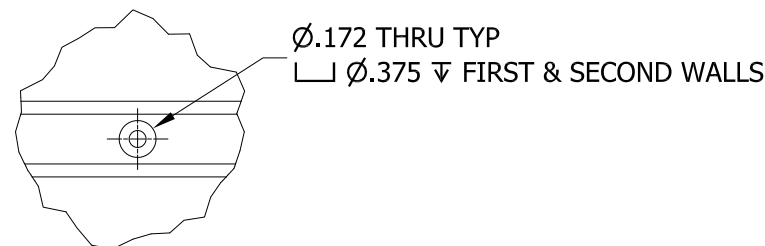
DETAIL N  
SCALE 1 / 8



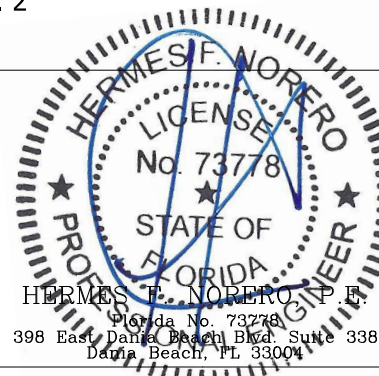
**EXT ↓** DETAIL P  
SCALE 1 / 8



**EXT ↓**



DETAIL Q TYPICAL HOLE  
SCALE 1 : 2



UNLESS SPECIFIED ALL DIMENSIONS IN INCHES  
DO NOT SCALE DRAWING - REPORT ANY ERRORS

TOLERANCES (UNLESS SPECIFIED OTHERWISE)	
COMPONENT / PART TOLERANCES	
UNDER 10'-0" ± 1/32	.X ± .1
OVER 10'-0" ± 1/16	.XX ± .02
ANGULAR ± 1°	.XXX ± .006

UNIT ASSEMBLY TOLERANCES	
HEIGHT ± 1/16	WIDTH ± 1/16
MULLION ± 1/16	FRACTION ± 1/32

PROJECT ENGINEER:  
**N.HERTZOG**

DRAWN BY:  
**Y.GOMBO**

CHECKED BY:  
**J.JONES**

APPROVED BY:  
**J.JONES**

IDENTIFIER No.

DATE:  
9/11/2015

SCALE:  
1:8

TITLE:

MODEL No.:

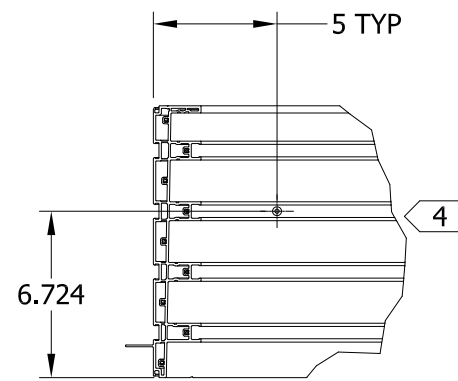
DRAWING No.:

**JELD-WEN**  
WINDOWS & DOORS  
3737 Lakeport Blvd.  
Klamath Falls, OR 97601  
Phone: (541) 882-3451

4-TRACK FRAME  
MULTI SLIDE PATIO DOOR  
6 SILL/HEAD ANCHOR HOLE DETAIL

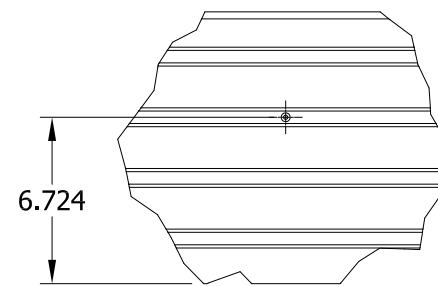
P012981-397.ipt P012981

© 2015 JELD-WEN, inc. ALL RIGHTS RESERVED. NO DUPLICATION OR DISTRIBUTION PERMITTED. JELD-WEN, inc. CONFIDENTIAL AND PROPRIETARY. REV: A SHEET 11 OF 14



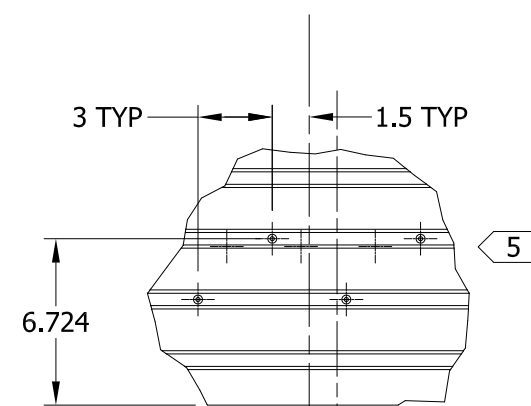
DETAIL R  
SCALE 1 / 8

EXT ↓



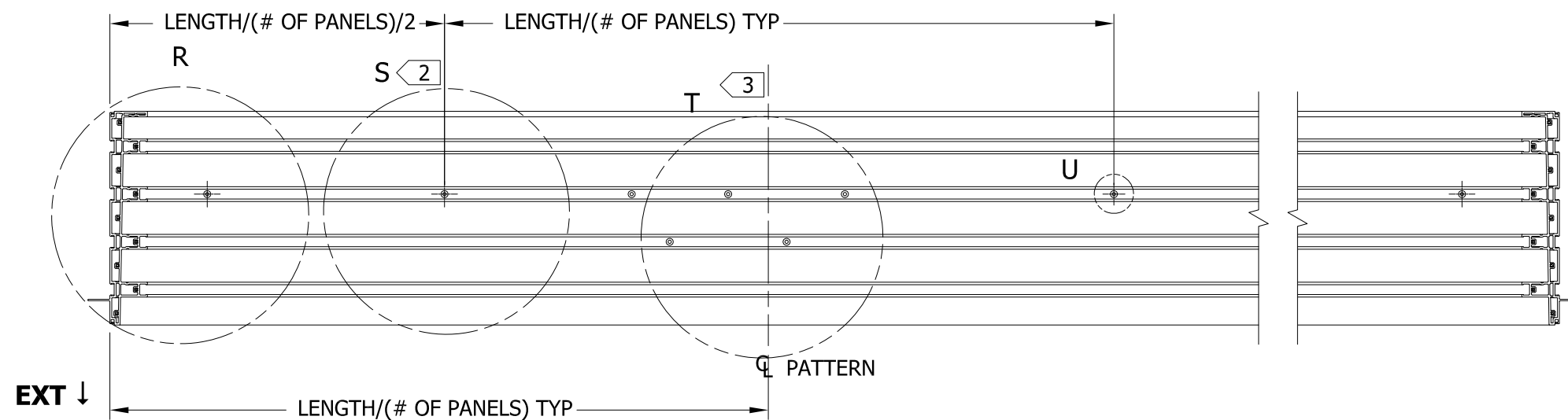
DETAIL S  
SCALE 1 / 8

EXT ↓

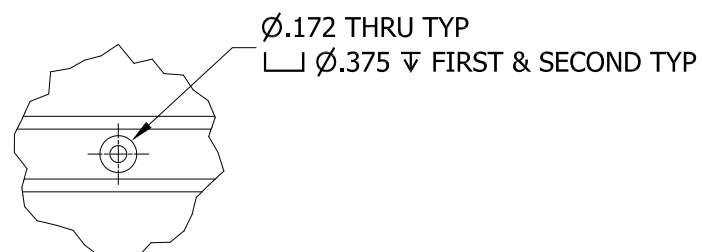


DETAIL T  
SCALE 1 / 8

EXT ↓



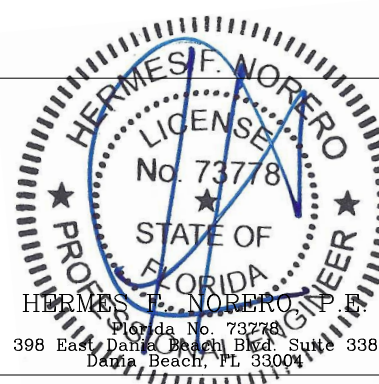
EXT ↓



DETAIL U TYPICAL HOLE  
SCALE 1 : 2

NOTES:

- 1 ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS AT HEAD OR SILL
- 2 TYP 1 ANCHOR PER PANEL LOCATED IN TRACK 2 TOWER AND ALIGNED WITH CENTER POINT OF EACH CLOSED POSITION PANEL
- 3 ANCHOR PATTERN LOCATED IN TRACK 2 TOWER AT EACH INTERLOCK AREA
- 4 1 ANCHOR AT ENDS LOCATED IN TRACK 2 TOWER BOTH HEAD AND SILL
- 5 TYP 3 ANCHOR PATTERN LOCATED IN TRACK 2 TOWER APPROXIMATE CENTER OF EACH CLOSED POSITION PANEL INTERLOCK AREA
- 6 CONFIGURATION FOR PG35/50 DOORS WITH NAIL FIN INSTALL



UNLESS SPECIFIED ALL DIMENSIONS IN INCHES  
DO NOT SCALE DRAWING - REPORT ANY ERRORS

TOLERANCES (UNLESS SPECIFIED OTHERWISE)	
COMPONENT / PART TOLERANCES	
UNDER 10'-0" ± 1/32	.X ± .1
OVER 10'-0" ± 1/16	.XX ± .02
ANGULAR ± 1°	.XXX ± .006
UNIT ASSEMBLY TOLERANCES	
HEIGHT ± 1/16	WIDTH ± 1/16
MULLION ± 1/16	FRACTION ± 1/32

PROJECT ENGINEER:  
**N.HERTZOG**

DRAWN BY:  
**Y.GOMBO**

CHECKED BY:  
**J.JONES**

APPROVED BY:  
**J.JONES**

IDENTIFIER No.

DATE:  
9/11/2015

SCALE:  
1:8

TITLE:

MODEL No.:

DRAWING No.:

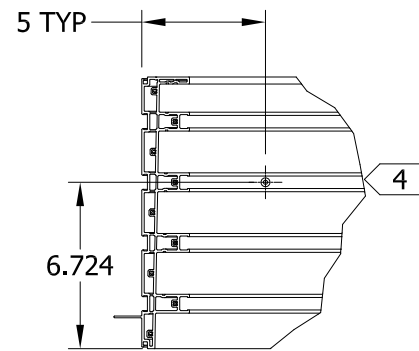
**JELD-WEN**  
WINDOWS & DOORS  
3737 Lakeport Blvd.  
Klamath Falls, OR 97601  
Phone: (541) 882-3451

4-TRACK FRAME  
MULTI SLIDE PATIO DOOR  
SILL/HEAD ANCHOR HOLE DETAIL

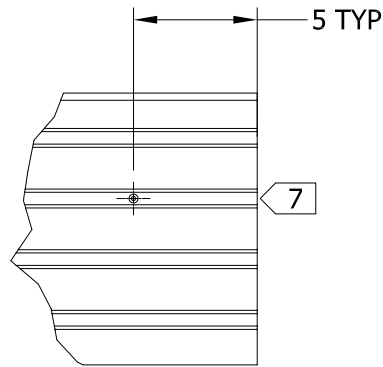
P012981-396.ipt  
P012981

© 2015 JELD-WEN, inc. ALL RIGHTS RESERVED. NO DUPLICATION OR DISTRIBUTION PERMITTED. JELD-WEN, inc. CONFIDENTIAL AND PROPRIETARY.

REV: A SHEET 12 OF 14



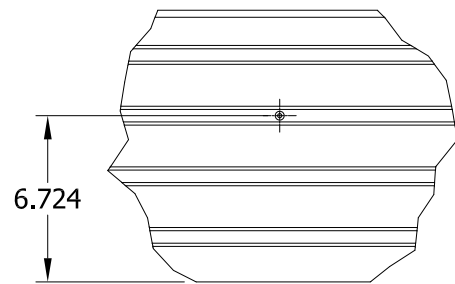
**EXT ↓** DETAIL Z  
SCALE 1 / 8



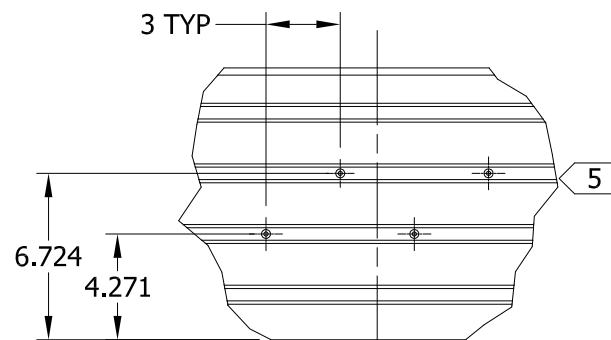
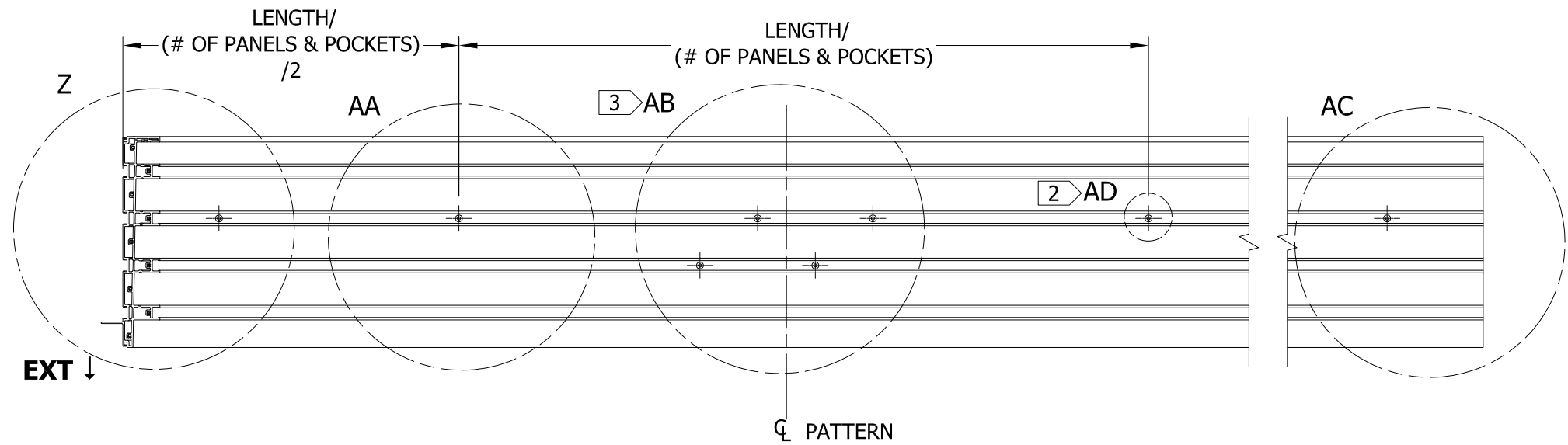
DETAIL AC  
SCALE 1 / 8

**NOTES:**

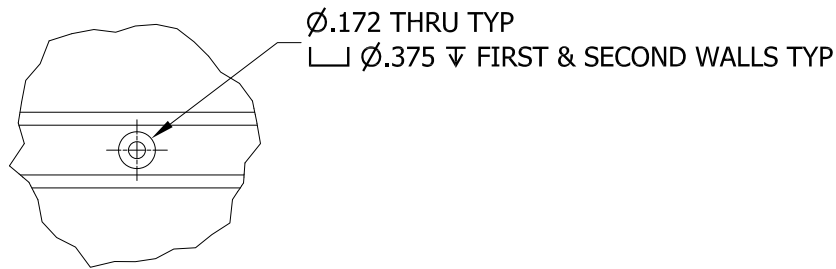
- 1 ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS AT HEAD OR SILL
- 2 TYP 1 ANCHOR PER PANEL LOCATED IN TRACK 2 TOWER AND ALIGNED WITH CENTER POINT OF EACH CLOSED POSITION PANEL
- 3 ANCHOR PATTERN LOCATED IN TRACKS 2 & 3 TOWER AT EACH INTERLOCK AREA
- 4 1 ANCHOR AT MITERED ENDS LOCATED IN TRACK 2 TOWER BOTH HEAD AND SILL
- 5 TYP 4 ANCHOR PATTERN LOCATED IN TRACKS 2 & 3 TOWER APPROXIMATE CENTER OF EACH CLOSED POSITION PANEL INTERLOCK AREA
- 6 CONFIGURATION FOR PG35/50 POCKET DOORS WITH THRU FRAME INSTALL
- 7 POCKET HEAD AND SILL END; MIRROR FOR 2-POCKET CONFIGURATION



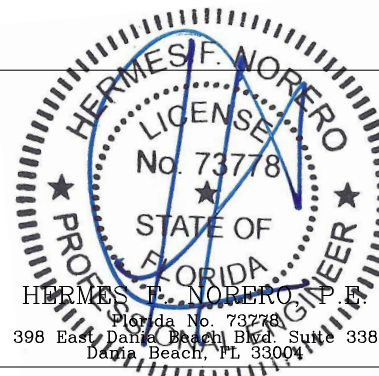
**EXT ↓** DETAIL AA  
SCALE 1 / 8



**EXT ↓** DETAIL AB  
SCALE 1 / 8



DETAIL AD  
SCALE 1 / 2



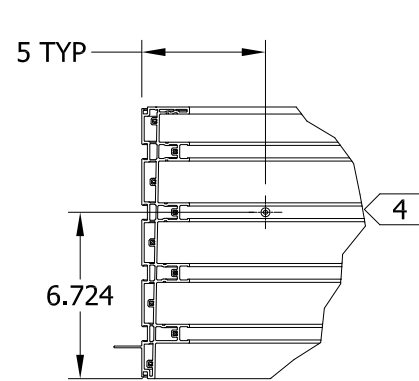
UNLESS SPECIFIED ALL DIMENSIONS IN INCHES DO NOT SCALE DRAWING - REPORT ANY ERRORS	
<b>TOLERANCES</b> (UNLESS SPECIFIED OTHERWISE)	
COMPONENT / PART TOLERANCES	
UNDER 10'-0" ± 1/32	.X ± .1
OVER 10'-0" ± 1/16	.XX ± .02
ANGULAR ± 1°	.XXX ± .006
UNIT ASSEMBLY TOLERANCES	
HEIGHT ± 1/16	WIDTH ± 1/16
MULLION ± 1/16	FRACTION ± 1/32

PROJECT ENGINEER: <b>N.HERTZOG</b>
DRAWN BY: <b>Y.GOMBO</b>
CHECKED BY: <b>J.JONES</b>
APPROVED BY: <b>J.JONES</b>
IDENTIFIER No.

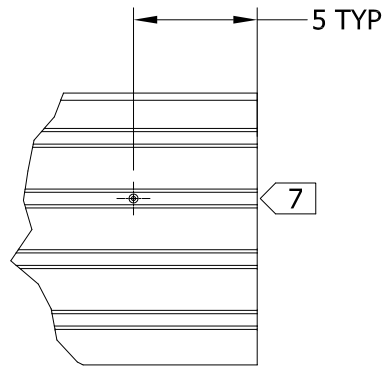
DATE: 9/11/2015
SCALE: 1:8

**JELD-WEN**  
WINDOWS & DOORS  
3737 Lakeport Blvd.  
Klamath Falls, OR 97601  
Phone: (541) 882-3451

TITLE: <b>4 TRACK FRAME MULTI SLIDE PATIO DOOR SILL/HEAD ANCHOR HOLE DETAIL</b>
MODEL No.: P012981-313.ipt
DRAWING No.: <b>P012981</b>



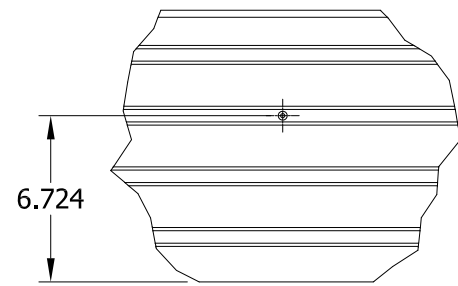
DETAIL AE  
EXT ↓ SCALE 1 / 8



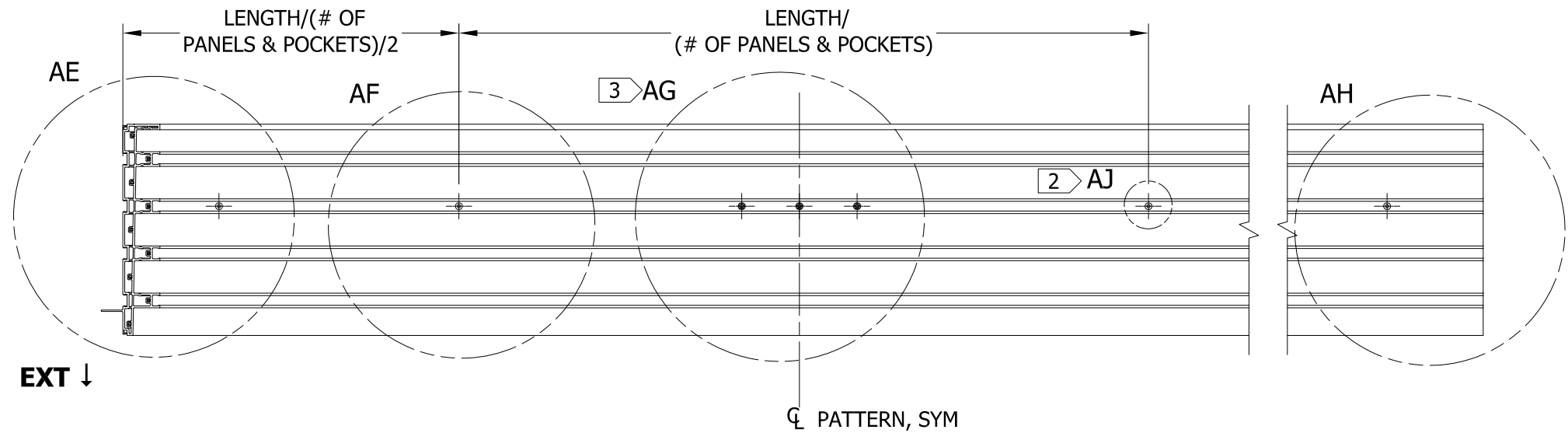
DETAIL AH  
SCALE 1 / 8

NOTES:

- 1 ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS AT HEAD OR SILL
- 2 TYP 1 ANCHOR PER PANEL LOCATED IN TRACK 2 TOWER AND ALIGNED WITH CENTER POINT OF EACH CLOSED POSITION PANEL
- 3 ANCHOR PATTERN LOCATED IN TRACK 2 TOWER AT EACH INTERLOCK AREA
- 4 1 ANCHOR AT MITERED ENDS LOCATED IN TRACK 2 TOWER BOTH HEAD AND SILL
- 5 TYP 3 ANCHOR PATTERN LOCATED IN TRACK 2 TOWER APPROXIMATE CENTER OF EACH CLOSED POSITION PANEL INTERLOCK AREA
- 6 CONFIGURATION FOR PG35/50 POCKET DOORS WITH NAIL FIN INSTALL
- 7 POCKET HEAD AND SILL END; MIRROR FOR 2-POCKET CONFIGURATION

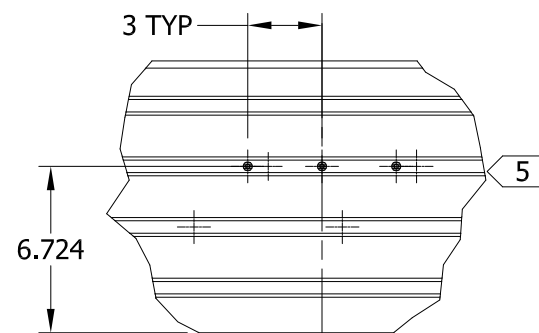


DETAIL AF  
EXT ↓ SCALE 1 / 8



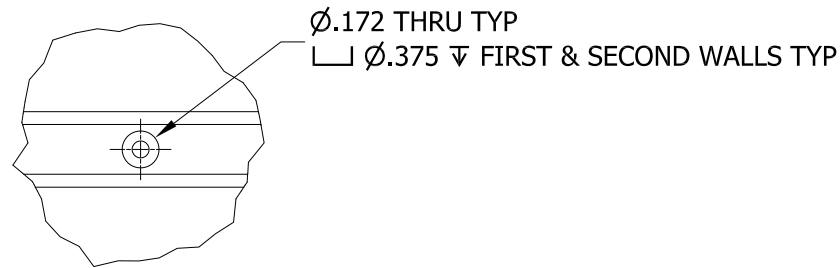
EXT ↓

CL PATTERN, SYM

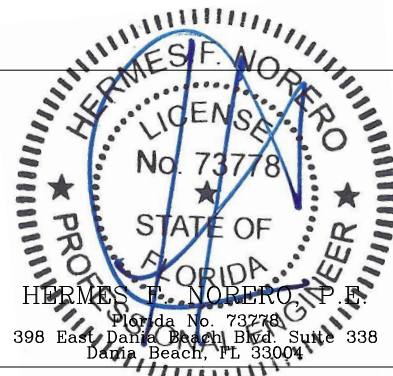


EXT ↓ DETAIL AG  
SCALE 1 / 8

CL PATTERN, SYM



DETAIL AJ  
SCALE 1 / 2



UNLESS SPECIFIED ALL DIMENSIONS IN INCHES  
DO NOT SCALE DRAWING - REPORT ANY ERRORS

TOLERANCES (UNLESS SPECIFIED OTHERWISE)	
COMPONENT / PART TOLERANCES	
UNDER 10'-0" ± 1/32	.X ± .1
OVER 10'-0" ± 1/16	.XX ± .02
ANGULAR ± 1°	.XXX ± .006
UNIT ASSEMBLY TOLERANCES	
HEIGHT ± 1/16	WIDTH ± 1/16
MULLION ± 1/16	FRACTION ± 1/32

PROJECT ENGINEER:  
**N.HERTZOG**

DRAWN BY:  
**Y.GOMBO**

CHECKED BY:  
**J.JONES**

APPROVED BY:  
**J.JONES**

IDENTIFIER No.

DATE:  
9/11/2015

SCALE:  
1:8

TITLE:

MODEL No.:

DRAWING No.:

**JELD-WEN**  
WINDOWS & DOORS

3737 Lakeport Blvd.  
Klamath Falls, OR 97601  
Phone: (541) 882-3451

4-TRACK FRAME  
MULTI-SLIDE PATIO DOOR  
SILL/HEAD ANCHOR HOLE DETAIL

P012981-323.ipt

P012981

© 2015 JELD-WEN, inc. ALL RIGHTS RESERVED. NO DUPLICATION OR DISTRIBUTION PERMITTED. JELD-WEN, inc. CONFIDENTIAL AND PROPRIETARY.

REV: A SHEET 14 OF 14